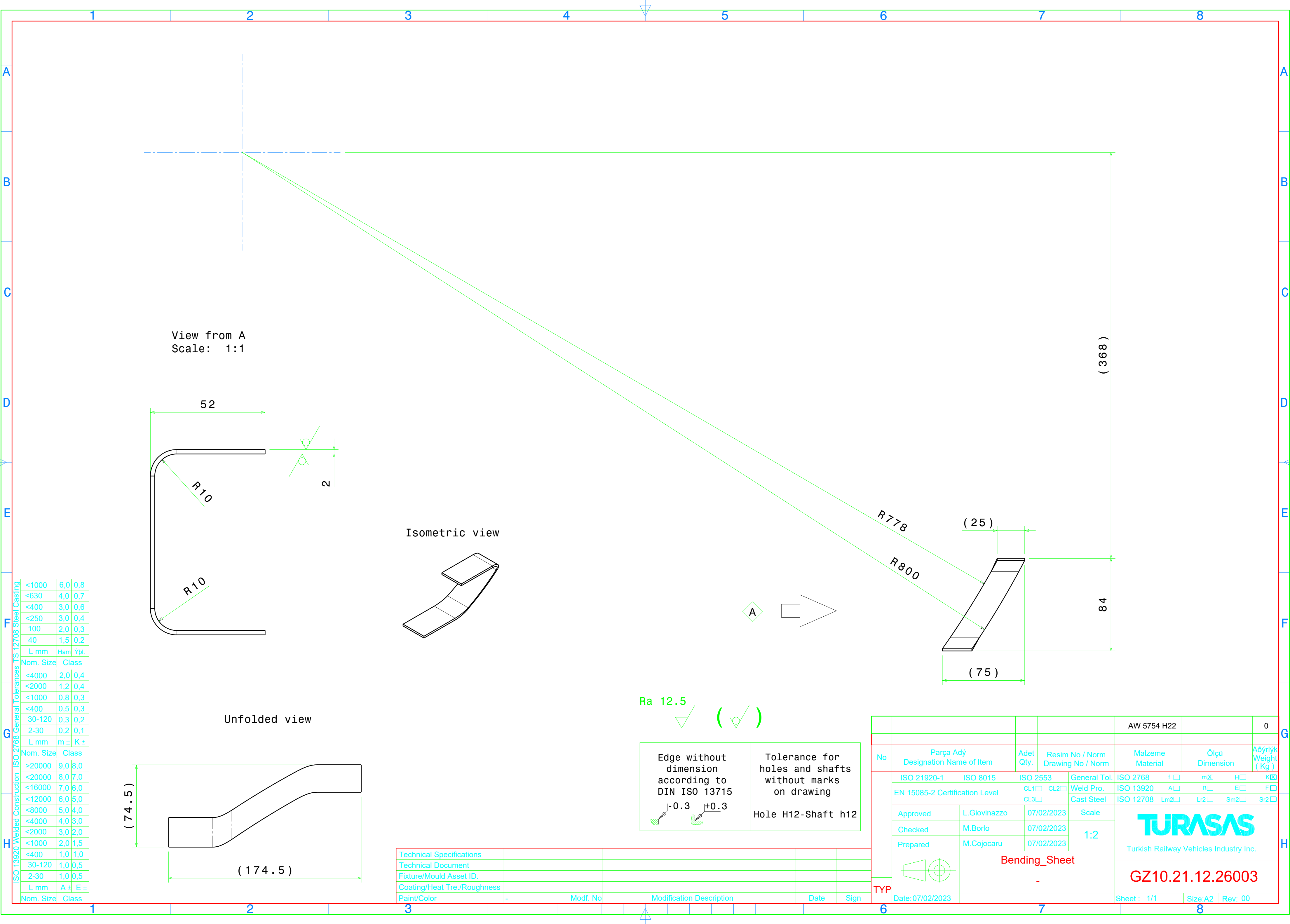
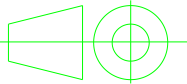


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| | | | |
|---|-----------------------------|-------|------|
| F | ISO 2768 General Tolerances | | |
| | TS 12708 Steel Casting | | |
| G | <1000 | 6,0 | 0,8 |
| | <630 | 4,0 | 0,7 |
| H | <400 | 3,0 | 0,6 |
| | <250 | 3,0 | 0,4 |
| I | 100 | 2,0 | 0,3 |
| | 40 | 1,5 | 0,2 |
| J | L mm | Ham | Ypl. |
| | Nom. Size | Class | |
| K | <4000 | 2,0 | 0,4 |
| | <2000 | 1,2 | 0,4 |
| L | <1000 | 0,8 | 0,3 |
| | <400 | 0,5 | 0,3 |
| M | 30-120 | 0,3 | 0,2 |
| | 2-30 | 0,2 | 0,1 |
| N | L mm | m ± | K ± |
| | Nom. Size | Class | |
| O | >20000 | 9,0 | 8,0 |
| | <20000 | 8,0 | 7,0 |
| P | <16000 | 7,0 | 6,0 |
| | <12000 | 6,0 | 5,0 |
| Q | <8000 | 5,0 | 4,0 |
| | <4000 | 4,0 | 3,0 |
| R | <2000 | 3,0 | 2,0 |
| | <1000 | 2,0 | 1,5 |
| S | <400 | 1,0 | 1,0 |
| | 30-120 | 1,0 | 0,5 |
| T | 2-30 | 1,0 | 0,5 |
| | L mm | A ± | E ± |
| U | Nom. Size | Class | |

| | | | | | |
|-----------------------------|---|---------|--------------------------|------|------|
| Technical Specifications | | | | | |
| Technical Document | | | | | |
| Fixture/Mould Asset ID. | | | | | |
| Coating/Heat Tre./Roughness | | | | | |
| Paint/Color | - | Mod. No | Modification Description | Date | Sign |

| | | | | | | | | | | |
|------------------|---|--------------|--------------------------------------|------------------------------|---------------------|--|------------------------------|--|------------------------------|--|
| | | | | AW 5754 H22 | | | | 0 | | |
| No | Parça Adı Designation Name of Item | Adet Qty. | Resim No / Norm Drawing No / Norm | | Malzeme Material | Ölçü Dimension | | Ağırlık Weight (Kg) | | |
| TYP | ISO 21920-1 | ISO 8015 | ISO 2553 | | General Tol. | ISO 2768 | f <input type="checkbox"/> | mX <input checked="" type="checkbox"/> | H <input type="checkbox"/> | KX <input checked="" type="checkbox"/> |
| | EN 15085-2 Certification Level | | CL1 <input type="checkbox"/> | CL2 <input type="checkbox"/> | Weld Pro. | ISO 13920 | A <input type="checkbox"/> | B <input type="checkbox"/> | E <input type="checkbox"/> | F <input type="checkbox"/> |
| | | | CL3 <input type="checkbox"/> | | Cast Steel | ISO 12708 | Lm2 <input type="checkbox"/> | Lr2 <input type="checkbox"/> | Sm2 <input type="checkbox"/> | Sr2 <input type="checkbox"/> |
| | Approved | L.Giovinazzo | 07/02/2023 | | Scale | <div>TURASAS</div> <div>Turkish Railway Vehicles Industry Inc.</div> <div>GZ10.21.12.26003</div> | | | | |
| | Checked | M.Borlo | 07/02/2023 | | 1:2 | | | | | |
| | Prepared | M.Cojocar | 07/02/2023 | | | | | | | |
| |  | | Bending_Sheet | | | | | | | |
| | | - | | | | | | | | |
| Date: 07/02/2023 | | | | | Sheet : 1/1 | | Size: A2 | Rev: 00 | | |